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1270 Aberdeen St
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D350-591-411
Job Sheet 196084



Part No: D350-591-411

Job Qty: 5 pcs

Part Name: AS350/355 Heli-Access-Step - LH, DART Float Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 7/5/19 *July 20*

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D350-591 REV:I IPP REV:A 18.04.04 NEW ISSUE DD VERF:JFS IPP REV:B 18/08/02 AS PER IIN REV:I
JFS VERF BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	5 pcs	7/5/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Master Unit
011411



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Container No: S205982



Part: D350-591-411

Job No: 196084

Serial No/Batch: S205982

Revision: I

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 1d FAA STC SH967NE 04/12/21, BRAZIL 19

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
115	Packaging 1-1 - Pick Kit - B4B	5 pcs	7/5/19	0.00 0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
120	QC 4	5 pcs	7/5/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
140	Packaging 3-1 - Stock - B4B	5 pcs	7/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	

Max B.

8/16/2019

DAS
75
9-89

8/16/2019

DAS
75
9-89

8/16/2019

				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAG
145 DC - 1 - B4B	5 pcs	7/5/19	0.00 0.00	DC - 1 - B4B	21
				DC - 2 - B4B	9-89 AUG 16 2019
150 QC 21 - FG	5 pcs	7/5/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	21
				QC 21 - SA - 53	9-89 AUG 16 2019
Part Op 110 - (Pick Kit)					
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					
140 - Identify and pack for shipping as per PPP D350-591-411					
145 - (Document Control) Photocopy bluefile & type labels per PPP D350-591-411 CHG001					
150 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-36A	Bolt	10 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152650
AN310-4	Nut	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5152894
AN4-11A	Bolt	10 Ea (2 ea)	110-Packaging 1 - Pick Kit	5104186
AN4-12	Bolt	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5193112
AN4-14A	Bolt	20 Ea (4 ea)	110-Packaging 1 - Pick Kit	5196006
D2230-1	Mounting Lug	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5104186
D2230-3	Mounting Lug	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5187432
D2690-11	Lanyard Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5195280
D2732-030	Rubber Cushion - 3"	20 pcs (4 ea)	110-Packaging 1 - Pick Kit	5185178
D5494-041	Front Step Leg Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5187201
D5495-041	Front Skidtube Spacer Assembly	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194609
D5496-1	Connector	5 pcs (1 ea)	110-Packaging 1 - Pick Kit	5205264
D5651-1	Washer	10 pcs (2 ea)	110-Packaging 1 - Pick Kit	5189322
MS20600AD4W4	Rivet	50 Ea (10 ea)	110-Packaging 1 - Pick Kit	5191258
MS21042L3	Nut	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	5149299
MS21042L4	Nut	30 Ea (6 ea)	110-Packaging 1 - Pick Kit	5198112
MS24665-151	Cotter Pin	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144055
MS27039-1-07	Screw	5 Ea (1 ea)	110-Packaging 1 - Pick Kit	5111082
NAS1149D0332J	Washer	15 Ea (3 ea)	110-Packaging 1 - Pick Kit	513751
NAS1149D0363J	Washer	20 Ea (4 ea)	110-Packaging 1 - Pick Kit	5191331
NAS1149D0463J	Washer	70 Ea (14 ea)	110-Packaging 1 - Pick Kit	5100189
D5491-041	Step Assembly	5 pcs (1 ea)	115-Packaging 1-1 - Pick Kit - B4B	5199704

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-36A	10	59	0
	AN310-4	5	117	0
	AN4-11A	10	122	0
	AN4-12	5	61	0
	AN4-14A	20	450	0
	D2230-1	10	190	0
	D2230-3	10	437	0
	D2690-11	5	0	0
	D2732-030	20	411	0
	D5494-041	5	6	0
	D5495-041	5	1	0
	D5496-1	5	12	0
	D5651-1	10	8	0
	MS20600AD4W4	50	100	0
	MS21042L3	15	1,814	0
	MS21042L4	30	1,976	0
	MS24665-151	5	356	0
	MS27039-1-07	5	80	0
	NAS1149D0332J	15	3,440	0
115-Packaging 1-1 - Pick Kit - B4B	NAS1149D0363J	20	1,354	0
	NAS1149D0463J	70	3,131	0
	D5491-041	5	2	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Qty -411	Qty -412	Part Number	Description
X		D350-591-411	<i>Heli-Access-Step™</i> , DART Float Compatible – High Skid, LH
	X	D350-591-412	<i>Heli-Access-Step™</i> , DART Float Compatible – High Skid, RH
2	2	D2230-1	MOUNTING LUG
2	2	D2230-3	MOUNTING LUG
1	1	D2690-11	LANYARD
4	4	D2732-030	RUBBER CUSHION
1		D5491-041	STEP ASSEMBLY, LH
	1	D5491-042	STEP ASSEMBLY, RH
1	1	D5496-1	CONNECTOR
1	1	D5494-041	FRONT STEP LEG ASSY
1	1	D5495-041	FRONT SKIDTUBE SPACER
2	2	D5651-1	WASHER
2	2	AN3-36A	BOLT
4	4	AN4-14A	BOLT
1	1	AN4-12	BOLT
2	2	AN4-11A	BOLT
1	1	AN310-4	NUT
10	10	MS20600AD4W4	RIVET
3	3	MS21042L3	NUT
6	6	MS21042L4	NUT
1	1	MS24665-151	COTTER PIN
1	1	MS27039-1-07	SCREW
3	3	NAS1149D0332J	WASHER
4	4	NAS1149D0363J	WASHER
14	14	NAS1149D0463J	WASHER

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Revision: I
Date: 18.05.25

Change Record

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Part Number: D350-591-411/-412

Description: HELI-ACCESS STEP, DART FLOAT COMPATIBLE, HIGH SKID, LH/RH

[illegible]